

# Product Specifications

Bond-Aide® Adhesive	Ester Base	Bond Appearance	Viscosity cP @ 68F	Steel/Steel Strength PSI Tensile Shear	Temperature Range	Set Time Seconds			Maximum Gap Fill	Military Spec. Mil-A-46050C
						M	P	R		
CE-003-1	Ethyl	Colorless	3	3200	-65 to 200F	5	3	3	.002"	Type II, Class 1
CE-003-2	Ethyl	Colorless	3	3200	-65 to 200F	10	2	3	.002"	Type II, Class 1
CE-003-3**	Ethyl	Colorless	5	3200	-65 to 200F	8	3	4	.002"	Type II, Class 1
CE-30**	Ethyl	Colorless	30	3200	-65 to 200F	20	5	7	.004"	Type II, Class 1
CE-100**	Ethyl	Colorless	100	3200	-65 to 200F	20	5	7	.005"	Type II, Class 1
CE-250**	Ethyl	Colorless	250	3200	-65 to 200F	12	7	8	.006"	Type II, Class 2
CE-500	Ethyl	Colorless	500	3200	-65 to 185F	30	10	8	.007"	Type II, Class 2
CE-500-1	Ethyl	White	500	2800	-65 to 185F	90	NA	45	.007"	NA
CE-800**	Ethyl	Colorless	800	3200	-65 to 200F	20	10	8	.007"	Type II, Class 3
CE-1200	Ethyl	Colorless	1200	3200	-65 to 200F	25	10	10	.007"	Type II, Class 3
CE-1500	Ethyl	Colorless	1500	3400	-65 to 200F	20	10	15	.008"	Type II, Class 3
CE-2400B	Ethyl	Black	2400	3700	-65 to 280F	55	30	30	.008"	Type II, Class 3
CE-2400F	Ethyl	Colorless	2400	3700	-65 to 280F	55	30	30	.008"	Type II, Class 3
CE-3000	Ethyl	Colorless	3000	3250	-65 to 200F	30	15	20	.008"	Type II, Class 3
CE-GEL	Ethyl	Colorless	Thixotropic	3500	-65 to 200F	60	15	25	.010"	Type II, Class 4
CM-090	Methyl	Colorless	90	3400	-65 to 200F	20	NA	5	.005"	Type I, Class 2
CI-007	Isopropyl	Colorless	7	3000	-65 to 200F	15	3	5	.002"	NA
CI-200	Isopropyl	Colorless	200	3000	-65 to 200F	25	5	7	.006"	NA
CEE-005	Ethoxyethyl	Colorless	5	2600	-65 to 180F	15	5	10	.002"	NA
CEE-080	Ethoxyethyl	Colorless	80	2600	-65 to 180F	40	10	15	.004"	NA
CEE-1000	Ethoxyethyl	Colorless	1000	2600	-65 to 200F	50	20	15	.007"	NA

## **BOND-AIDE® HIGH-BOND (ETHYL-CYANOACRYLATE)**

- CE-30**                      Wicking grade, fast setting, good wetting, excellent for preassembled parts.
- CE-100**                  Medium viscosity, good wetting, exceptional on plastic, excellent for small gaps.
- CE-250**                  Medium viscosity, drop-control, bridging capability, excellent for foam rubber.
- CE-500**                  Medium viscosity, fast setting, drop-control, excellent for most porous substrates.
- CE-1200**                High viscosity, impact resistant, porous substrates, some gap filling.
- CE-3000**                High viscosity, good wetting, gap filling, exceptional adhesion with dissimilar parts.
- CE-GEL**                 Maximum viscosity, non-stringing, thixotropic, excellent with most substrates.

## **BOND-AIDE® METAL-BOND (METHYL-CYANOACRYLATE)**

- CM-090**                 Low viscosity, fast setting, superior solvent and chemical resistant, metal, ceramic and ferrite bonding.

## **BOND-AIDE® ACCELERATORS**

- ACH-HEP**              Designed for use with Glenmarc adhesives to increase cure rates and gap filling capabilities.

**\*\* MEETS USP CLASS VI FOR MEDICAL USE**

