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CEE-080 TECHNICAL DATA

Glenmarc CEE-080 is a fast setting, medium viscosity general purpose adhesive. CEE-080 is a user friendly, cosmetically pleasing formulation that incorporates no odor, non-blooming characteristics while maintaining excellent bond strengths. CEE-080 may eliminate the need for special ventilation.

PHYSICAL PROPERTIES

MONOMER(liquid)

Base compound	Ethoxyethyl
Appearance	Colorless liquid
Viscosity (cps@68F)	80 cps
Specific Gravity (g/cc)	1.06
Flash Point(TCC)	176F
Shelf Life @ 40F	One year unopened container

Setting Time (68F, 65% R.H.)

Metal/Metal	40 Seconds
Plastic/Plastic	15 Seconds
Rubber/Rubber	10 Seconds

POLYMER (cured)

Appearance	Colorless Solid
Service Temperature Range	-65F to 200F
Softening Point	293F
Refractive Index(ND 20)	1.49
Full Cure Time	24 hours
Dielectric Strength KV/mm	12.6
Dielectric Constant @ 1 Kc	5.4
Coefficient of Thermal Expansion (in/in/F)	.000126
Tensile strength: Steel/Steel	2600 psi
Solubility	Nitromethane, Acetone Dimethylformamide

This data contained herein are furnished for information only. The data, statements and recommendations (shown for information only) are based on tests which are believed to be reliable. Since we have no control over the end use of our product, we cannot guarantee the end results. It is the user's responsibility to determine suitability for the product or of any production methods mentioned herein and to adopt such precautions as may be advisable for the protection of property and of persons against any hazards that may be involved in the handling and use thereof.